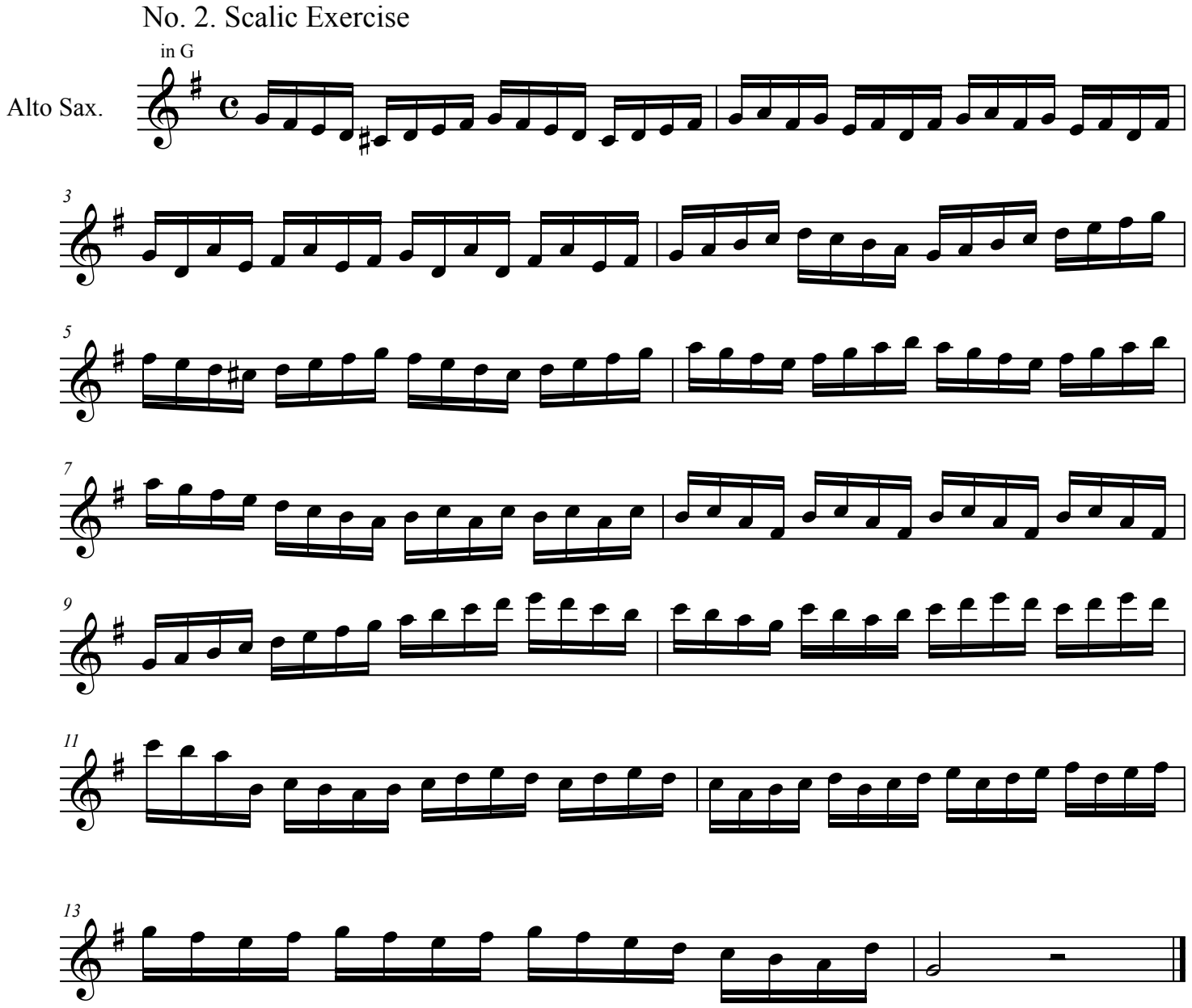Scale Mastery